

Welder Qualification Test Report

Welder Name	Owen J. Francis	Welder ID	0835	Lab No.	NWIS-03	Test Date	01/20/2018
Client No.	OF-1-17-N	Welding Code	ASME Sect. IX	Thickness	5/8"	Plate	<input type="checkbox"/>
				Pipe	<input checked="" type="checkbox"/>	Tube	<input type="checkbox"/>
Process	GTAW/SAW	Position	6G / 45' / Up	Plate Range Qualified	1/8" to Unlimited	Groove/Fillet	G
Pipe ID	2"	Base Material	A-106 / A-106	Pipe Range	1" to Unlimited	Procedure	AWS Fig 4.27

Filler Metal

Specification No.	ASME A5.18/A5.1	Classification	ER70S-2/E7018	Trade Name	Hobart, Inc
Backing No.	No	Shielding Gas	Argon 100%	Flux	No
		Diameter	1/8"	AWS "F" No.	#6 & #4

Visual Inspection & Bend Test Results

Weld Appearance	Good	Undercut	None	Piping Porosity	None
Test Results	2 coupons were bent sideways per ASME Sect. IX and accepted per QW.462.3a				
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Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the ASME welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1G, 2G, 3G & 4G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing for 6 months or max one (1) year, unless proof of continued work performance from qualified personnel is accompanied. Any undocumented lapse over 6 months will be cause for renewal.

The welder identified above **is Qualified** to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.

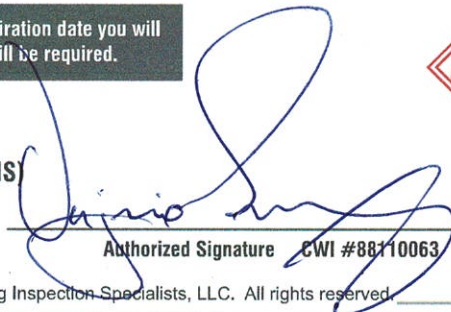


Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2018

Respectfully Submitted;

National Welding Inspection Specialists, LLC. (NWIS)

Virginio Enriquez, CWI



Authorized Signature CWI #88110063

01/20/2019

Exp. Date



front



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The welder identification above is Qualified to perform welds in the shop/field as per specified code.

Respectfully Submitted;
National Welding Inspection Specialists, LLC



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2018

Authorized Signature CWI #88110063

01/20/2019
Exp. Date



Edward Enriquez

Tel | 786-302-3547
E-mail | eddie@nwisllc.com
Address | 15680 SW 12 Terrace
Miami, FL 33194

www.nwisllc.com



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Welder Name

0835

Welder ID

NWIS-03

Lab No.

01/20/2018

Test Date

OF-1-17-N

Client No.

ASME Sect. IX

Welding Code

5/8"

Thickness

✓

Plate

Pipe

Tube

GTAW/SMAW

Process

6G / 45° / Up

Position

1/8" to Unlimited

Plate Range Qualified

G

Groove/Fillet

2"

Pipe ID

A-106 / A-16

Base Material

1" to Unlimited

Pipe Range

AWS Fig 4.27

Procedure

Filler Metal

ASME A5.18/A5.1

Specification No.

ER70S-2/E7018

Classification

Hobart, Inc

Trade Name

No

Backing No.

Argon 100%

Shielding Gas

No

Flux

1/8"

Diameter

#6 & #4

AWS "F" No.

Visual Inspection & Bend Test Results

Good

Weld Appearance

None

Undercut

None

Piping Porosity

2 coupons were bent sideways per ASME Sect. IX and accepted per QW.462.3a

Test Results

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