

G & A
Manufacturing Inc.
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To whom it may concern,

G & A Manufacturing Inc., located at 6587 State Road 21 in Keystone Heights, FL 32656 is a privately owned aluminum fabrication company on approximately 4.6 acres in Clay County, FL. G & A has been in business since 2003 and started as G & A Fabrication. We are self-certified WOSB through SAM, DUNS#60327964, CAGE code 45JQ1. Florida Department of Transportation approved facility AF-FL-013 for aluminum pedestrian and bicycle rail, aluminum bullet rail, and aluminum guiderail. We have experience in multiple custom FDOT pedestrian bridge railing projects. We hold several current Florida County BIDS for our access systems to the portable classroom industry.

We manufacture a host of standard products including ADA access systems, gangways, fixed docks, floating docks, and commercial rail. We specialize in custom aluminum fabrication for those customers needing design too market fabrication services, with three staff seated in SolidWorks CAD design, and use of SolidCAM CNC programming.

We currently have 26,000 square feet under roof and have added 7200 square feet of additional dry storage in 2019. We average 20 full time staff and have arrangements with local staffing agencies for additional personnel when needed.

We have 11 available welding stations, 5 certified welders, and 6 additional staff having previous weld certificates or experience. Certifications include 6G-AL-MIG, 6G-AL-TIG, and 3G-AL-MIG. All products are manufactured to current design and fabrication standards from The Aluminum Association Aluminum Design Manual and ANSI/AWS 1.2 Structural Welding Code for Aluminum. Current staff and management combined is well over 100 years of welding and fabrication experience.

Saw equipment includes Marvel (miter capable) CNC Band Saw, Emmegi (compound miter) CNC 24" circular up-cut saw, and three manual chop saws. Both manual and power bending, shearing, and punching equipment. Multiple manual milling machines, drill presses, and edge finishing equipment. Brother Speedio R650X1, high speed CNC drill and tap center, with quick turn rotary table. Temperature controlled inspection area.

We strive for a general lead time of 3 to 4 weeks with blanket orders and specified release quantities encouraged when possible.

Our commitment to quality, craftsmanship, and on time deliver is second to none in our industry.

Sincerely,

The G & A Manufacturing Team

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