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**WELDER / WELDING OPERATOR
QUALIFICATION TEST REPORT**

Client **FLUORESCO LIGHTING AND SIGNS**
5505 S. NOGALES
TUCSON, ARIZONA 85706

Date of Report **02/11/05**
Job No. **2964JW045**
Event / Invoice No. **Q045-8**
Authorized By **MITCH BOND** Date **02/11/05**
Qualification Administered By **FLUORESCO** Date **02/07/05**

Welder's Name **DOUG WALKER**

Social Security No. **[REDACTED]**

Coupons Tested By **WT/WEICHELT**

Date of Test **02/09/05**

Date of Weld **02/07/05**

Welding Process*: ☐ SMAW ☐ FCAW ☐ SAW ☒ GMAW ☐ GTAW ☐

Code: ☐ AWS D1.1 ☒ AWS D1.2 ☐ AWS D1.3 ☐ AWS D1.4 ☐ AWS D1.5 ☐ AWS B2.1 ☐ API 1104 ☐ ASME IX ☐

TEST DATA

WELDING PROCEDURE SPECIFICATION NO.	PREQUALIFIED	VERTICAL PROGRESSION	DOWN
POSITIONS	3G	ELECTRODE	ER 4043
BASE METAL	6061 T6	THICKNESS	0.500"
PLATE OR PIPE	PLATE	BACKING	YES
PIPE DIAMETER	N/A	SHIELDING GAS / FLUX	ARGON
OTHER			

TEST RESULTS

POSITION	3G	3G	N/A	N/A
SPECIMEN NO.	1	1	N/A	N/A
TYPE OF TEST	VISUAL	RADIOGRAPHY	N/A	N/A
RESULTS	IN SPECIFICATION	IN SPECIFICATION	N/A	N/A

EXTENT OF QUALIFICATION

POSITIONS	1 G, 3G 1F, 3F	VERTICAL PROGRESSION	DOWN
BASE METAL	6061 T6	PLATE OR PIPE	PLATE
PIPE DIAMETER	N/A	THICKNESS RANGE	.500" TO 1"
ELECTRODE GROUP	F23	BACKING	REQUIRED
OTHER			

*SMAW = SHIELDED METAL ARC WELDING; SAW = SUBMERGED ARC WELDING; GTAW = GAS TUNGSTEN ARC WELDING
FCAW = FLUX CORED ARC WELDING; GMAW = GAS METAL ARC WELDING;
OTHER =

Comments:

Copies To:

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REVIEWED BY

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