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**Building a name in architectural metal and cladding systems in the mid-Atlantic** 

Produced by Brandon Bagley and Written by Molly Shaw







#### **In-house efficiency**

Based in Brogue, Pennsylvania, RSI formed as its own entity out of a larger parent corporation in 2013. Nolan brought on partner and vice president Tim Bratton to take on marketing and sales and assist in growing the company. Bratton has the same vision that Nolan possesses for the future of RSI.

"It gives me great pride to have the ability to give people the opportunity to work somewhere where they feel they are very much a part of the team."

- Joe Nolan, president of RSI

Today the company performs all stages of in-house design, fabrication and project delivery from a 20,000-square-foot facility. "We serve the Baltimore-D.C. area, and supply the entire tristate region as well," says Nolan. "Due to this centralized location in the mid-Atlantic, we can react quickly if a panel gets damaged or misplaced."

All of RSI's panels are designed and fabricated through a state-of-the-art routing system in its enclosed, controlled environment facility. Using CAD programming and BIM modeling, RSI produces high-quality panels while maximizing productivity and efficiency, and accelerating project timelines.

"We can take plans or prints from a customer/installer and do a full take off and supply them with a fully furnished number," says Nolan. "If we get awarded the project, the only thing they have to do is provide us with field dimensions and we adjust the shop drawings and produce the panels."



#### A new addition to the MCA

In this delivery process, RSI works with a handful of Metal Construction Association (MCA) members and vendors. "We joined MCA in August 2015 because we wanted to get to know some of the bigger players in the industry and utilize the resources MCA has to help us grow as a company," says Nolan. "We're still fairly small in comparison to other members and some of our competition, so building relationships is big for us."

Nolan says RSI enjoys building these relationships with industry partners and adding more repeat business and contacts by completing challenging projects, start to finish. "We understand that each project sets a precedent for how well clients will measure our success," says Nolan. "We strive to ensure that every facet of the project at hand is given quality, care and top performance from our team from start to finish."

RSI has a number of large-scale ongoing projects, including the Fort Indiantown Gap-AMIB project, the UPS-IT Campus, Channing Place, Montgomery College Science West and

"The Rec Pier Hotel is an interesting project, developed by the owner of Under Armor in Baltimore," notes Nolan.

RSI recently completed a project in Philadelphia, 410 at Society Hill. This project had some unique characteristics with different panel depths to match existing cast stone profiles and a brilliant finish utilizing Reynobond's Natural Brushed Aluminum. RSI partnered with one of their customers who performed a beautiful install for developer and owner Toll Brothers Inc.

Owners choose RSI's products for their durability and weather resistance. The RSI Rainscreen Panel System is a popular product, consisting of 4-millimeter or 6-millimeter ACM that is fabricated and installed with an aluminum attachment extrusion system. The joint condition is an open reveal with prefinished color strips inserted in the recessed joint. The system is designed to be installed over a weathertight vapor barrier and weep out water that penetrates the panel façade.

"Keep on the lookout for the launch of www.RSIPANELS.com, which will give our customers a more in-depth look at our in-house fabricated systems," adds Nolan.

In the last few years, Nolan says RSI has seen an increase in the use of architectural metals on walls, not just roofs. "We're seeing better wall panel systems, backed by proper testing and more research," says Nolan.

With a strong product line and a name that's becoming more widely known in the mid-Atlantic, RSI continues to grow repeat business. "We have managed to double and even sometimes triple our sales volume year over year," says Nolan. "It gives me great pride to have the ability to give people the opportunity to work somewhere where they feel they are very much a part of the team."

River Supply Inc. extends this teamwork approach on to its customers, offering value-added in-house design and fabrication, making for more complete project delivery and fewer headaches. •

